



# Test Report: GST160A48-R7B

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160WAC-DC Reliable Green Industrial Adaptor

## ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

## ■ RELIABILITY TEST

ENVIRONMENT TEST

DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

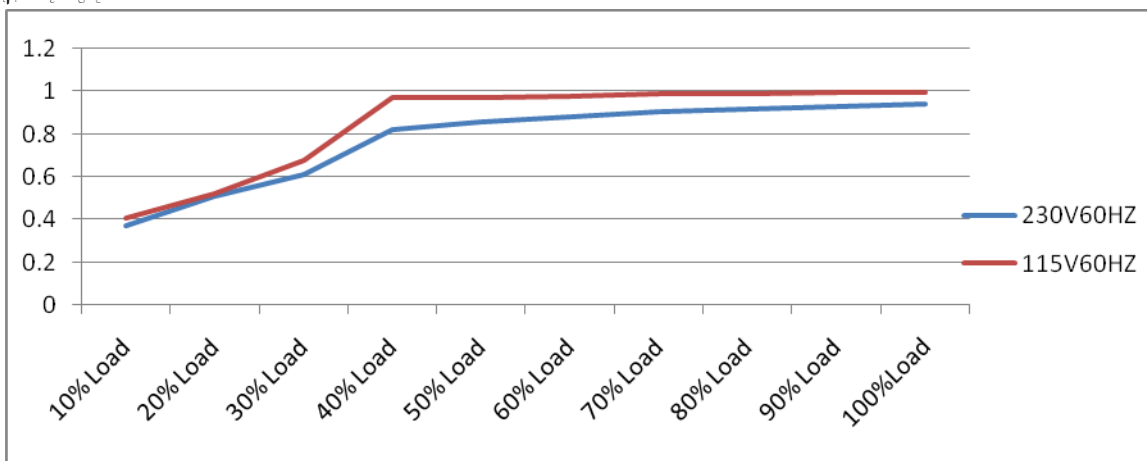
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE(Max) TOLERANCE	V1: -3%~ 3%	I/P: 85VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1: -0.063%~0.13 %
2	LINE REGULATION (Max)	V1: -1%~ 1%	I/P: 85VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1: -0.021%~ 0.021%
3	LOAD REGULATION(Max)	V1: -3%~ 3%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: -0.063%~0.13 %
4	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	< ±5%
5	RIPPLE & NOISE(Max)	V1: 200mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 42.6 mVp-p
<div style="display: flex; justify-content: space-around;"> <div style="width: 45%;"> <p>high frequency :</p> </div> <div style="width: 45%;"> <p>low frequency :</p> </div> </div>				
6	SET UP TIME(Max)	230VAC/2000ms 115VAC/2500ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 1136 ms 115VAC/ 1056ms
<div style="display: flex; justify-content: space-around;"> <div style="width: 45%;"> <p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> </div> <div style="width: 45%;"> <p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> </div> </div>				
7	RISE TIME (Max)	230VAC/50ms 115VAC/50ms	I/P : 230 VAC I/P : 115 VAC	230VAC/ 19 ms 115VAC/ 19.9 ms

		O/P : FULL LOAD Ta : 25°C	
INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage 	
8	HOLD UP TIME (Typ.) 230VAC/20ms 115VAC/20ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 25.2 ms 115VAC/25.4 ms
INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 	
9	DYNAMIC LOAD V1: 4800mVp-p	I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25°C	230mVp-p 214mVp-p
FULL /50% LOAD 50%DUTY / 120HZ 		FULL /50% LOAD 50%DUTY / 1KHZ 	

**INPUT FUNCTION TEST**

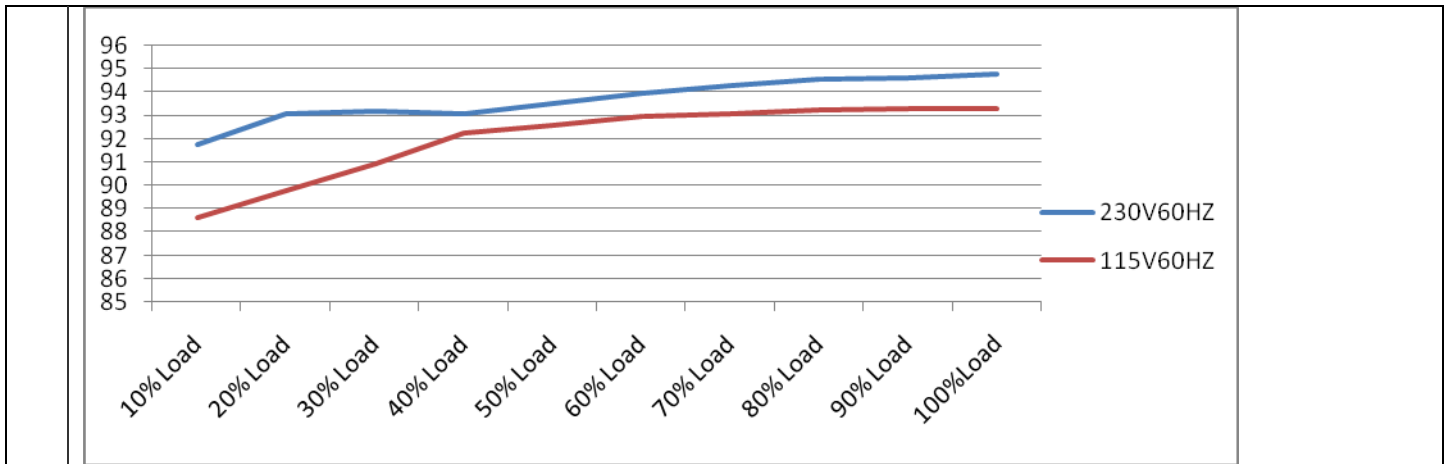
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	85VAC~264VAC 120VDC~370VDC	(1) I/P:TESTING O/P:FULL LOAD (2) I/P:DC TESTING(L:+ N:-) O/P: FULL / 50% LOAD (3) I/P:DC TESTING(L:- N:+) O/P: FULL / 50% LOAD Ta:25°C	(1) 78V~264V (2) 112.6Vdc~370Vdc/FULL LOAD 112.6Vdc~370Vdc/50% LOAD (3) 112.6Vdc~370Vdc/FULL LOAD 112.6Vdc~370Vdc/50% LOAD
			I/P: LOW-LINE-3V=82V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST:OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:85VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/ 1A 115V/ 1.85A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I=0.777A/ 230VAC I=1.514A/ 115VAC
4	LEAKAGE CURRENT	<0.75 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	L-FG : 0.224 mA N-FG : 0.224 mA
5	NO LOAD CONSUMPTION	< 0.15W	I/P : 115VAC I/P : 230VAC O/P : NO LOAD Ta : 25°C	< 0.1121 W < 0.1312 W
6	POWER FACTOR (Typ.)	0.94/ 230VAC 0.98/115VAC	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	PF=0.948/230VAC PF=0.994/115VAC

**PF vs LOAD**

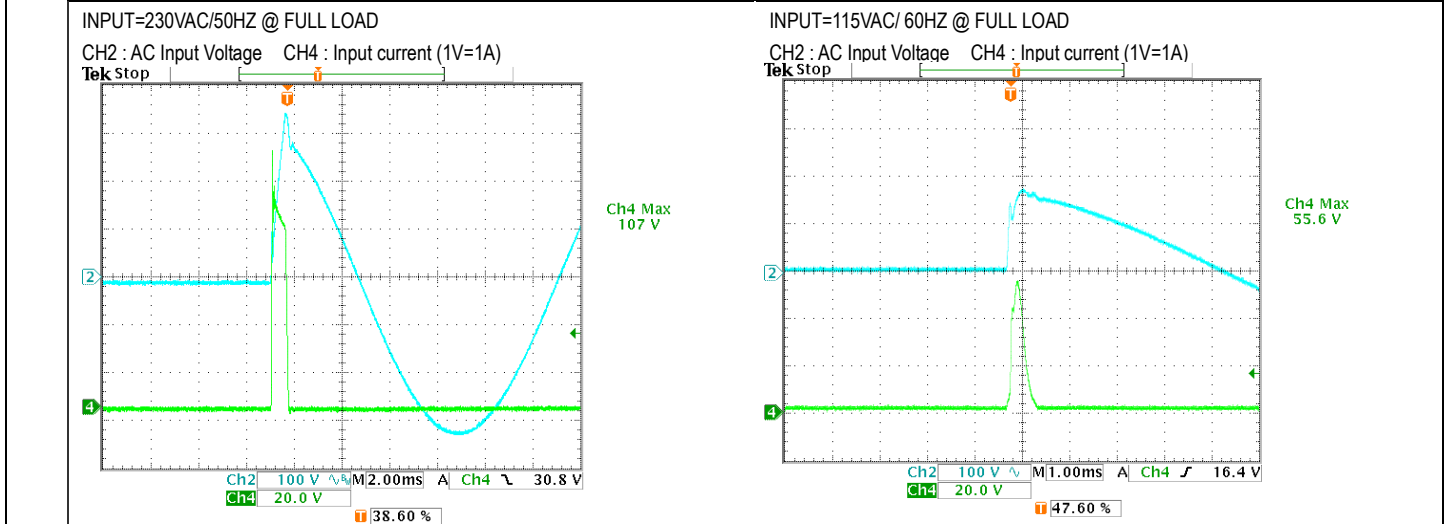


7	EFFICIENCY(Typ.)	94%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	94.80%
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**EFFICIENCY vs LOAD**



8	INRUSH CURRENT(Typ.)	230V/120A 115V/95A COLD START	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I =107A/ 230VAC I =55.6A/ 115VAC
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### PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~ 150%	I/P: 264VAC I/P: 230VAC I/P: 100VAC O/P: TESTING Ta:25°C	132.9%/ 264VAC 133.5%/ 230VAC 135.3%/100VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	50.4V~64.8V	I/P: 264VAC I/P: 230VAC I/P: 90VAC O/P: MIN LOAD Ta:25°C	58.6V/ 264VAC 58.6V/ 230VAC 58.6V/ 90VAC PROTECTION TYPE : Hiccup mode @ 10% load
3	OVER TEMPERATURE PROTECTION	Protection type : Shut down o/p voltage, repower on to recover	I/P: 264VAC I/P: 90VAC O/P: FULL LOAD	O.T.P: Active Protection type :Shut down o/p voltage, repower on to recover
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 90VAC O/P: FULL LOAD	NO DAMAGE PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is

			Ta:25°C	removed
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**COMPONENT STRESS TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor ( D to S) or (C to E) Peak Voltage	Q5 Rated : 12A/ 500 V	I/P:High-Line +3V =267V AC ON/OFF VDS: O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	Q5 VDS: (1) 460V (2)488 V (3)430 V
2	P.F.C Transistor ( D to S) or (C to E) Peak Voltage	Q1 Rated : 16A/ 600V	I/P:High-Line +3V =267V AC ON/OFF VDS: O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	Q1 VDS: (1) 546V (2) 544V (3) 464V
3	P.F.C DIODE	D1 Rated : 9 A/ 600 V	I/P:High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (4)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz Ta:25°C	(1) 462V (2) 442V (3) 456V (4) 454V
4	Diode Peak Voltage	Q101 Rated : 30A/ 120 V	I/P:High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	Q101: VDS: (1) 108V (2) 10.3V (3) 108V
5	Input Capacitor Voltage	C5 Rated: : 150 μ/ 420 V 105 °C	I/P:High-Line +3V =267 V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change Ta:25°C	(1) 418V (2) 418V (3) 408V
6	Control IC Voltage Test	PWM IC U1 Rated : 38V -0.4 V(MIN.)	I/P:High-Line +3V =267 V AC ON/OFF O/P(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. Ta:25°C	(1) 27.2V (2) 20.2V (3) 20.1V (4) 28.9V

**SAFETY TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG:2KVAC/min	I/P-O/P:3.6 KVAC/min I/P-FG:2.4KVAC/min	I/P-O/P: 6.84mA I/P-FG:8.18mA



			Ta:25°C	NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ	I/P-O/P: 500 VDC Ta:25°C	I/P-O/P: 9999MΩ NO DAMAGE

**E.M.C TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	BS EN/EN61000-3-2,GB9254 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS
2	CONDUCTION	BS EN/EN55032(CISPR32), FCC PART 15 / CISPR22 CAN ICES-3(B)/NMB-3(B),CNS13438,GB17625.1 EAC TP TC 020,MSIP KN32 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	BS EN/EN55032(CISPR32), FCC PART 15 / CISPR22 CAN ICES-3(B)/NMB-3(B),CNS13438,GB17625.1 EAC TP TC 020,MSIP KN32 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	BS EN/EN61000-4-2 AIR : 15KV / Contact : 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	BS EN/EN61000-4-4 INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	BS EN/EN61000-4-5 L-N : 1KV L,N-PE : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare			

**RELIABILITY TEST****ENVIRONMENT TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL : GST160A24-R7B 1. ROOM AMBIENT BURN-IN : 1HRS I/P : 230VAC O/P : FULL LOAD Ta= 19.2 °C 2. HIGH AMBIENT BURN-IN : 1HRS I/P : 230VAC O/P : FULL LOAD Ta= 51.9°C		

		NO	Position	ROOM AMBIENT Ta= 19.2 °C	HIGH AMBIENT Ta= 51.9 °C
		1	LF1	42.8°C	73.4°C
		2	LF2	46.0°C	76.6°C
		3	L1	49.0°C	79.1°C
		4	L2	49.3°C	79.4°C
		5	D2	49.4°C	79.4°C
		6	C5	48.5°C	78.8°C
		7	RTH2	51.5°C	82.0°C
		8	T1 芯	60.0°C	88.8°C
		9	C101	51.3°C	81.4°C
		10	C102	52.8°C	82.9°C
		11	BD1	50.7°C	80.8°C
		12	Q1	49.7°C	79.9°C
		13	D1	50.1°C	80.3°C
		14	Q6	50.4°C	80.7°C
		15	Q5	51.5°C	81.5°C
		16	Q101	52.1°C	82.3°C
		17	Q102	51.8°C	82.0°C
		18	T1Coil	61.3°C	91.0°C
		19	C13	54.9°C	84.4°C
		20	ZNR1	45.5°C	76.0°C
		21	C11	49.0°C	79.1°C
		22	R5	49.5°C	79.6°C
		23	C81	52.5°C	82.3°C
		24	U101	54.7°C	84.6°C
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )		I/P : 230 VAC O/P : 130 % LOAD Ta : 25°C	TEST : OK
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR		I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -35 °C	TEST : OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE		I/P : 272 VAC O/P : FULL LOAD Ta= 50.4 °C HUMIDITY= 95 %R.H	TEST : OK
5	TEMPERATURE COEFFICIENT	± 0.03 %/°C (0-50°C)		I/P : 230 VAC O/P : FULL LOAD	± 0.004 %/°C (0-50°C)
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -20°C~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC			OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +70°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec : turn off 2sec			OK





8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK
9	CAPACITOR LIFE CYCLE	SUPPOSE C 102 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50 °C LIFE TIME	(1) 305143HRS (2) 64627HRS (3) 87638HRS (4) 132804HRS
10	MTBF	2205.4K hrs min. Telcordia SR-332 (Bellcore) ; 236.4K hrs min. MIL-HDBK-217F (25°C)	
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 30,000 hours @ TA 50°C	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

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