

MODEL : HRP-300-12

OUTPUT FUNCTION TEST

| NO | TEST ITEM                   | SPECIFICATION                                   | TEST CONDITION                                                | RESULT                                               | VERDICT |
|----|-----------------------------|-------------------------------------------------|---------------------------------------------------------------|------------------------------------------------------|---------|
| 1  | RIPPLE & NOISE              | V1: 120 mVp-p (Max)                             | I/P: 230VAC<br>O/P:FULL LOAD<br>Ta:25°C                       | V1: 90 mVp-p (Max)                                   | P       |
| 2  | OUTPUT VOLTAGE ADJUST RANGE | CH1: 10.2 V~ 13.8 V                             | I/P: 230 VAC<br>I/P: 115 VAC<br>O/P:MIN LOAD<br>Ta:25°C       | 9.1 V~ 14.822 V/230 VAC<br>9.07 V~ 14.817 V/ 115 VAC | P       |
| 3  | OUTPUT VOLTAGE TOLERANCE    | V1: 1 %~ -1 % (Max)                             | I/P: 100 VAC / 264 VAC<br>O/P:FULL/ MIN LOAD<br>Ta:25°C       | V1: 0 %~ 0.05 %                                      | P       |
| 4  | LINE REGULATION             | V1: 0.3%~ -0.3 % (Max)                          | I/P: 100 VAC ~ 264 VAC<br>O/P:FULL LOAD<br>Ta:25°C            | V1: 0 %~ -0.05 %                                     | P       |
| 5  | LOAD REGULATION             | V1: 0.5 %~ -0.5 % (Max)                         | I/P: 230 VAC<br>O/P:FULL ~MIN LOAD<br>Ta:25°C                 | V1: 0 %~ -0.05 %                                     | P       |
| 6  | SET UP TIME                 | 230VAC: 1000 ms (Max)<br>115 VAC: 2500 ms (Max) | I/P: 230 VAC<br>I/P: 115 VAC<br>O/P:FULL LOAD<br>Ta:25°C      | 230VAC/ 253 ms<br>115VAC/ 506 ms                     | P       |
| 7  | RISE TIME                   | 230VAC: 50 ms (Max)<br>115VAC: 50 ms (Max)      | I/P: 230 VAC<br>I/P: 115 VAC<br>O/P:FULL LOAD<br>Ta:25°C      | 230VAC/ 13.4 ms<br>115VAC/ 13.59 ms                  | P       |
| 8  | HOLD UP TIME                | 230VAC: 16 ms (TYP)<br>115VAC: 16 ms (TYP)      | I/P: 230 VAC<br>I/P: 115 VAC<br>O/P:FULL LOAD<br>Ta:25°C      | 230VAC/ 29.1 ms<br>115VAC/ 23.9 ms                   | P       |
| 9  | OVER/UNDERSHOOT TEST        | < ±5%                                           | I/P: 230 VAC<br>O/P:FULL LOAD<br>Ta:25°C                      | TEST: < 5 %                                          | P       |
| 10 | DYNAMIC LOAD                | V1: 1200 mVp-p                                  | I/P: 230 VAC<br>O/P:FULL /Min LOAD<br>90%DUTY/1KHZ<br>Ta:25°C | 674 mVp-p                                            | P       |

## INPUT FUNCTION TEST

| NO | TEST ITEM             | SPECIFICATION                                      | TEST CONDITION                                                                                                                           | RESULT                                        | VERDICT |
|----|-----------------------|----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|---------|
| 1  | INPUT VOLTAGE RANGE   | 85VAC~264 VAC                                      | I/P: TESTING<br>O/P: FULL LOAD<br>Ta: 25°C                                                                                               | 67.1 V~264V                                   | P       |
|    |                       |                                                    | I/P:<br>LOW-LINE-3V= 97 V<br>HIGH-LINE+15%=300 V<br>O/P: FULL/MIN LOAD<br>ON: 30 Sec. OFF: 30 Sec 10MIN<br>( AC POWER ON/OFF NO DAMAGE ) | TEST: OK                                      |         |
| 2  | INPUT FREQUENCY RANGE | 47HZ ~63 HZ<br>NO DAMAGE OSC                       | I/P: 100 VAC ~ 264 VAC<br>O/P: FULL-MIN LOAD<br>Ta: 25°C                                                                                 | TEST: OK                                      | P       |
| 3  | POWER FACTOR          | 0.95 / 230 VAC(TYP)<br>0.99 / 115 VAC(TYP)         | I/P: 230 VAC<br>I/P: 115 VAC<br>O/P: FULL LOAD<br>Ta: 25°C                                                                               | PF= 0.983 / 230 VAC<br>PF= 1 / 115 VAC        | P       |
| 4  | EFFICIENCY            | 88% (TYP)                                          | I/P: 230 VAC<br>O/P: FULL LOAD<br>Ta: 25°C                                                                                               | 88.9 %                                        | P       |
| 5  | INPUT CURRENT         | 230V/ 2.5 A (TYP)<br>115V/ 4.5 A (TYP)             | I/P: 230 VAC<br>I/P: 115 VAC<br>O/P: FULL LOAD<br>Ta: 25°C                                                                               | I = 1.621 A / 230 VAC<br>I = 3.26 A / 115 VAC | P       |
| 6  | INRUSH CURRENT        | 230V/ 70 A (TYP)<br>115V/ 35 A (TYP)<br>COLD START | I/P: 230 VAC<br>I/P: 115 VAC<br>O/P: FULL LOAD<br>Ta: 25°C                                                                               | I = 62 A / 230 VAC<br>I = 31 A / 115 VAC      | P       |
| 7  | LEAKAGE CURRENT       | < 1.2 mA / 240 VAC                                 | I/P: 264 VAC<br>O/P: Min LOAD<br>Ta: 25°C                                                                                                | L-FG: 0.85 mA<br>N-FG: 0.8 mA                 | P       |

## PROTECTION FUNCTION TEST

| NO | TEST ITEM                   | SPECIFICATION                                                                                                     | TEST CONDITION                                            | RESULT                                                                                                                   | VERDICT |
|----|-----------------------------|-------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|---------|
| 1  | OVER LOAD PROTECTION        | 105 %~ 135 %                                                                                                      | I/P: 230 VAC<br>I/P: 115 VAC<br>O/P: TESTING<br>Ta: 25°C  | 126 % / 230 VAC<br>126 % / 115 VAC<br>Constant current limiting, recovers automatically after fault condition is removed | P       |
| 2  | OVER VOLTAGE PROTECTION     | CH1: 14.4V~ 16.8 V                                                                                                | I/P: 230 VAC<br>I/P: 115 VAC<br>O/P: MIN LOAD<br>Ta: 25°C | 15.9 V / 230 VAC<br>15.9 V / 115 VAC<br>Shut down Re- power ON                                                           | P       |
| 3  | OVER TEMPERATURE PROTECTION | SPEC:<br>TSW1: 90 ± 5°C detect on heatsink of power transistor<br>TSW2: 95 ± 5°C detect on O/P CHOCK<br>NO DAMAGE | I/P: 230 VAC<br>O/P: FULL LOAD                            | O.T.P. Active<br>Shut down o/p voltage, recovers automatically after temperature goes down                               | P       |
| 4  | SHORT PROTECTION            | SHORT EVERY OUTPUT<br>1 HOUR NO DAMAGE                                                                            | I/P: 264 VAC<br>O/P: FULL LOAD<br>Ta: 25°C                | NO DAMAGE<br>Constant current limiting, recovers automatically after fault condition is removed                          | P       |

### CONTROL FUNCTION TEST

| NO | TEST ITEM               | SPECIFICATION                                       | TEST CONDITION                             | RESULT                                          | VERDICT |
|----|-------------------------|-----------------------------------------------------|--------------------------------------------|-------------------------------------------------|---------|
| 1  | DC OK SIGNAL            | PSU turn on : 3.3 ~ 5.6V ;<br>PSU turn off : 0 ~ 1V | I/P: 230 VAC<br>O/P: FULL LOAD<br>Ta: 25°C | PSU turn on : 5.133 V<br>PSU turn off : 0.026 V | P       |
| 2  | REMOTE SENSE            | >0.5V                                               | I/P: 230 VAC<br>O/P: FULL LOAD<br>Ta: 25°C | >0.19                                           | P       |
| 3  | FAN ON/OFF control test | -----                                               | I/P: 230 VAC<br>O/P: TESTING<br>Ta: 25°C   | > 35 %LOAD FAN ON<br>< 34 %LOAD FAN OFF         | P       |

### ENVIRONMENT TEST

| NO | TEST ITEM                                                         | SPECIFICATION                                                                                                                                                                 | TEST CONDITION                                                   | RESULT    | VERDICT |
|----|-------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------|-----------|---------|
| 1  | TEMPERATURE RISE TEST                                             | MODEL : HRP-300-5<br>1. ROOM AMBIENT BURN-IN : 1 HRS<br>I/P: 230VAC O/P: FULL LOAD Ta= 31.8 °C<br>2. HIGH AMBIENT BURN-IN : 5.5 HRS<br>I/P: 230VAC O/P: FULL LOAD Ta= 52.9 °C |                                                                  |           | P       |
|    |                                                                   |                                                                                                                                                                               |                                                                  |           |         |
|    |                                                                   |                                                                                                                                                                               |                                                                  |           |         |
|    |                                                                   |                                                                                                                                                                               |                                                                  |           |         |
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|    |                                                                   |                                                                                                                                                                               |                                                                  |           |         |
| 2  | OVER LOAD BURN-IN TEST                                            | NO DAMAGE<br>1 HOUR ( MIN )                                                                                                                                                   | I/P: 230 VAC<br>O/P: 120 % LOAD<br>Ta: 25°C                      | TEST : OK | P       |
| 3  | LOW TEMPERATURE<br>TURN ON TEST                                   | TURN ON AFTER 2 HOUR                                                                                                                                                          | I/P: 230 VAC<br>O/P: 100 % LOAD<br>Ta= -40 °C                    | TEST : OK | P       |
| 4  | HIGH HUMIDITY<br>HIGH TEMPERATURE<br>HIGH VOLTAGE<br>TURN ON TEST | AFTER 12 HOURS<br>IN CHAMBER ON<br>CONTROL °C<br>NO DAMAGE                                                                                                                    | I/P: 272 VAC<br>O/P: FULL LOAD<br>Ta= 50 °C<br>HUMIDITY= 95 %R.H | TEST : OK | P       |
| 5  | TEMPERATURE<br>COEFFICIENT                                        | ± 0.03 % (0~50°C)                                                                                                                                                             | I/P: 230 VAC<br>O/P: 120 % LOAD<br>Ta: 25°C                      | TEST : OK | P       |



|   |                |                                                                                                                                                                                              |           |   |
|---|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---|
| 6 | VIBRATION TEST | 1 Carton & 1 Set<br>(1) Waveform: Sine Wave<br>(2) Frequency:10~500Hz<br>(3) Sweep Time:10min/sweep cycle<br>(4) Acceleration:5G<br>(5) Test Time:1 hour in each axis (X.Y.Z)<br>(6) Ta:25°C | TEST : OK | P |
|---|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---|

### SAFETY TEST

| NO | TEST ITEM            | SPECIFICATION                                                       | TEST CONDITION                                                                   | RESULT                                                              | VERDICT |
|----|----------------------|---------------------------------------------------------------------|----------------------------------------------------------------------------------|---------------------------------------------------------------------|---------|
| 1  | WITHSTAND VOLTAGE    | I/P-O/P: 3 KVAC/min<br>I/P-FG: 2 KVAC/min<br>O/P-FG: 0.5 KVAC/min   | I/P-O/P: 3.6 KVAC/min<br>I/P-FG: 2.4 KVAC/min<br>O/P-FG: 0.6 KVAC/min<br>Ta:25°C | I/P-O/P: 7.18 mA<br>I/P-FG: 5.57 mA<br>O/P-FG: 4.46 mA<br>NO DAMAGE | P       |
| 2  | ISOLATION RESISTANCE | I/P-O/P:500VDC>100MΩ<br>I/P-FG: 500VDC>100MΩ<br>O/P-FG:500VDC>100MΩ | I/P-O/P: 500 VDC<br>I/P-FG: 500 VDC<br>O/P-FG: 500 VDC<br>Ta:25°C / 70%RH        | I/P-O/P: 30 GΩ<br>I/P-FG: 30 GΩ<br>O/P-FG: 1.55 GΩ<br>NO DAMAGE     | P       |
| 3  | GROUNDING CONTINUITY | FG(PE) TO CHASSIS<br>OR TRACE < 100 mΩ                              | 40 A / 2min<br>Ta:25°C / 70%RH                                                   | 4 mΩ                                                                | P       |
| 4  | APPROVAL             | TUV: Certificate NO : R 50156798<br>UL: File NO : E183223           |                                                                                  |                                                                     | P       |

### E.M.C TEST

| NO | TEST ITEM                                   | SPECIFICATION                                      | TEST CONDITION                                      | RESULT                        | VERDICT |
|----|---------------------------------------------|----------------------------------------------------|-----------------------------------------------------|-------------------------------|---------|
| 1  | HARMONIC                                    | EN61000-3-2,-3<br>CLASS A                          | I/P: 230 VAC/50HZ<br>O/P:FULL LOAD<br>Ta:25°C       | PASS                          | P       |
| 2  | CONDUCTION                                  | EN55022<br>CLASS B                                 | I/P: 230 VAC (50HZ)<br>O/P:FULL/50% LOAD<br>Ta:25°C | PASS<br>Test by certified Lab | P       |
| 3  | RADIATION                                   | EN55022<br>CLASS B                                 | I/P: 230 VAC (50HZ)<br>O/P:FULL LOAD<br>Ta:25°C     | PASS<br>Test by certified Lab | P       |
| 4  | E.S.D                                       | EN61000-4-2<br>INDUSTRY<br>AIR:8KV / Contact:4KV   | I/P: 230 VAC/50HZ<br>O/P:FULL LOAD<br>Ta:25°C       | CRITERIA A                    | P       |
| 5  | E.F.T                                       | EN61000-4-4<br>INDUSTRY<br>INPUT: 2KV              | I/P: 230 VAC/50HZ<br>O/P:FULL LOAD<br>Ta:25°C       | CRITERIA A                    | P       |
| 6  | SURGE                                       | IEC61000-4-5<br>INDUSTRY<br>L-N :2KV<br>L,N-PE:4KV | I/P: 230 VAC/50HZ<br>O/P:FULL LOAD<br>Ta:25°C       | CRITERIA A                    | P       |
| 7  | Test by certified Lab & Test Report Prepare |                                                    |                                                     |                               |         |

### M.T.B.F & LIFE CYCLE CALCULATION

| NO | TEST ITEM               | SPECIFICATION                                                                                                                                                                                                                                                                                           | TEST CONDITION | RESULT | VERDICT |
|----|-------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|--------|---------|
| 1  | CAPACITOR<br>LIFE CYCLE | HRP-300-5 :SUPPOSE C106 IS THE MOST CRITICAL COMPONENT<br>I/P: 230VAC O/P:FULL LOAD Ta= 25 °C LIFE TIME= 917137 HRS<br>I/P: 230VAC O/P:FULL LOAD Ta= 50 °C LIFE TIME= 157735 HRS<br>I/P: 230VAC O/P:75% LOAD Ta= 50 °C LIFE TIME= 265188 HRS<br>I/P: 230VAC O/P:50% LOAD Ta= 50 °C LIFE TIME= 404784HRS |                |        | P       |
| 2  | MTBF                    | MIL-HDBK-217F NOTICES2 PARTS COUNT<br>TOTAL FAILURE RATE: 176K HRS                                                                                                                                                                                                                                      |                |        | P       |



## COMPONENT STRESS TEST

| NO | TEST ITEM                                             | SPECIFICATION                                                              | TEST CONDITION                                                                                                                       | RESULT                                           | VERDICT |
|----|-------------------------------------------------------|----------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|---------|
| 1  | Power Transistor<br>(D to S) or (C to E) Peak Voltage | Q4 Rated<br>2SK4106 : 12A/500V                                             | I/P:High-Line +3V = 267 V<br>O/P: (1)Full Load Turn on<br>(2) Output Short<br>Ta:25°C                                                | (1) 476 V<br>(2) 498 V                           | P       |
| 2  | Diode Peak Voltage                                    | Q101 Rated<br>STP65NF06 : 60A/60V<br><br>Q103 Rated<br>STP65NF06 : 60A/60V | I/P:High-Line +3V = 267 V<br>O/P: (1)Full Load Turn on<br>(2)Output Short<br>Ta:25°C                                                 | (1) 58 V<br>(2) 58 V<br><br>(1) 58 V<br>(2) 58 V | P       |
| 3  | Input Capacitor Voltage                               | C5 Rated<br>100u/400V 105°C<br>PEAK 450V                                   | I/P:High-Line +3V = 267 V<br>O/P: (1)Full Load Turn on /Off<br>(2) Min load Turn on /Off<br>(3)Full Load /Min load Change<br>Ta:25°C | (1) 399 V<br>(2) 388 V<br>(3) 385 V              | P       |
| 4  | Control IC Voltage Test                               | U1 Rated<br>FAN4801NY:9.3V~ 30V                                            | I/P:High-Line +3V = 267 V<br>O/P: (1)Full Load Turn on /Off<br>(2) Min load Turn on /Off<br>(3)Full Load /Min load Change<br>Ta:25°C | (1) 15.695 V<br>(2) 16.206 V<br>(3) 16.285 V     | P       |
| 5  | P.F.C Transistor<br>(D to S) or (C to E) Peak Voltage | Q1 Rated<br>IRFP460A :20A/500V                                             | I/P:High-Line +3V = 267 V<br>O/P: (1)Full Load Turn on<br>(2) Output Short<br>Ta:25°C                                                | (1) 474 V<br>(2) 468 V                           | P       |

| DATE      | SAMPLE                     | TEST RESULT | TESTER     | APPROVAL      |
|-----------|----------------------------|-------------|------------|---------------|
| 2009/4/29 | RD SAMPLE                  | PASS        | SANFORD SU | VINCENT TSENG |
| 2009/6/12 | PRODUCT SAMPLE<br>W0905B34 | PASS        | SANFORD SU | VINCENT TSENG |

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