



Test Report: IRM-10-24

10W AC-DC PCB-Mount Green Power Module

■ DESIGN VERIFY TEST

- Output Function Test
- Input Function Test
- Protection Function Test
- Control Function Test
- Component Stress Test

■ SAFETY & E.M.C. TEST

- Safety Test
- E.M.C. Test

■ RELIABILITY TEST

- ENVIRONMENT TEST

■ DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 200 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 32 mVp-p (Max)	P
2	OUTPUT VOLTAGE TOLERANCE	V1 : -2.5 %~ +2.5 % (Max)	I/P : 85 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : -0.025 %~ 0.025 %	P
3	LINE REGULATION	V1 : -0.3 %~ +0.3 % (Max)	I/P : 100VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0 %~ 0 %	P
4	LOAD REGULATION	V1 : -0.5 %~ +0.5 % (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : -0.025 %~ 0.025 %	P
5	SET UP TIME	230VAC : 600 ms (Max) 115VAC : 600 ms(Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 339 ms 115VAC/ 372 ms	P
6	RISE TIME	230VAC : 30 ms (Max) 115VAC : 30 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 13.4 ms 115VAC/ 13.2 ms	P
7	HOLD UP TIME	230VAC : 30 ms (TYP) 115VAC : 8 ms (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 68.6 ms 115VAC/ 14.5 ms	P
8	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : <5 %	P
9	DYNAMIC LOAD	V1 : 2400 mVp-p	I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 90%DUTY/ 3KHZ (3).O/P : FULL /Min LOAD 90%DUTY/ 5KHZ (4).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1) 146 mVp-p (2) 78 mVp-p (3) 65 mVp-p (4) 268 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	85VAC~264 VAC 120VDC~430VDC	I/P : TESTING O/P : FULL LOAD Ta : 25°C I/P : LOW-LINE-3V= 82 V HIGH-LINE=305 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	58.7VAC~264VAC 110VDC~430VDC TEST : PASS	P
2	INPUT FREQUENCY RANGE	47HZ ~440 HZ NO DAMAGE OSC	I/P : 85 VAC ~ 305 VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK	P
3	EFFICIENCY	82% (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	84.6 %	P
4	INPUT CURRENT	230V/ 0.15 A (TYP) 115V/ 0.25 A (TYP) 277V/ 0.125 A (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 0.102 A/ 230 VAC I = 0.183 A/ 115 VAC I = 0.089 A/ 277 VAC	P
5	INRUSH CURRENT	230V/ 40 A (TYP) 115V/ 20 A (TYP) COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I = 35.3 A/ 230 VAC I = 17.4 A/ 230 VAC	P
6	LEAKAGE CURRENT	< 0.25 mA/277 VAC	I/P : 277 VAC O/P : Min LOAD Ta : 25°C	0.018 mA	P
7	NO LOAD CONSUMPTION	< 0.1 W	I/P : 240VAC O/P : NO LOAD Ta : 25°C	< 0.0579 W	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	115 % ~ 190 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	146.6 %/ 230 VAC 136.2 %/ 115 VAC Hiccup Mode	P
2	OVER VOLTAGE PROTECTION	CH1 : 27.6 V ~ 32.4 V	O/P : MIN LOAD Ta : 25°C	29.912 V shut down clamping by zener diode	P
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Hiccup Mode	P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor DRAIN TO GND Peak Voltage	U1 Rated: 800 V 1.5 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 548 V (2) 596 V (3) 528 V	P
2	Diode Peak Voltage	D100 Rated: 2 A 300 V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 176 V (2) 175 V (3) 156 V	P
3	Clamp Diode Peak Voltage	D 2 Rated : 800 V 2 A	I/P : High-Line +3V = 267 V O/P : (1) Dynamic Load 90%Duty/1KHz (2)Full load continue Ta : 25°C	(1) 496 V (2) 508 V	P
4	Input Capacitor Voltage	C5 Rated: 27u/400V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 376 V (2) 376 V (3) 376 V	P
5	Control IC Voltage Test	U1 Rated : 27 V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 19.1 V (2) 17.2 V (3) 18.7 V	P

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3 KVAC/min	I/P-O/P : 3.6 KVAC/min Ta : 25°C	I/P-O/P : 0.978 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P : 500 VDC Ta : 25°C/70% RH	I/P-O/P : 9999 MΩ NO DAMAGE	P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P

4	E.S.D	EN61000-4-2 AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 L-N : 1KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																																				
1	TEMPERATURE RISE TEST	MODEL : IRM-10-24 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta=25.6 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 47.8°C	<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 25.6°C</th> <th>HIGH AMBIENT Ta= 47.8°C</th> </tr> </thead> <tbody> <tr><td>1</td><td>BD1</td><td>54.1°C</td><td>73.7°C</td></tr> <tr><td>2</td><td>C4</td><td>53.7°C</td><td>72.9°C</td></tr> <tr><td>3</td><td>L1</td><td>56.7°C</td><td>76.2°C</td></tr> <tr><td>4</td><td>C5</td><td>58.6°C</td><td>78.0°C</td></tr> <tr><td>5</td><td>U1</td><td>69.8°C</td><td>89.6°C</td></tr> <tr><td>6</td><td>T1</td><td>64.1°C</td><td>83.5°C</td></tr> <tr><td>7</td><td>D2</td><td>65.7°C</td><td>85.6°C</td></tr> <tr><td>8</td><td>C101</td><td>54.6°C</td><td>74.0°C</td></tr> <tr><td>9</td><td>ZD41</td><td>56.1°C</td><td>75.3°C</td></tr> <tr><td>10</td><td>D3</td><td>60.2°C</td><td>79.9°C</td></tr> <tr><td>11</td><td>D100</td><td>67.0°C</td><td>86.2°C</td></tr> <tr><td>12</td><td>C37</td><td>53.6°C</td><td>73.0°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= 25.6°C	HIGH AMBIENT Ta= 47.8°C	1	BD1	54.1°C	73.7°C	2	C4	53.7°C	72.9°C	3	L1	56.7°C	76.2°C	4	C5	58.6°C	78.0°C	5	U1	69.8°C	89.6°C	6	T1	64.1°C	83.5°C	7	D2	65.7°C	85.6°C	8	C101	54.6°C	74.0°C	9	ZD41	56.1°C	75.3°C	10	D3	60.2°C	79.9°C	11	D100	67.0°C	86.2°C	12	C37	53.6°C	73.0°C		P
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 125 % LOAD Ta : 25°C	TEST : OK	P																																																				
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -30 °C	TEST : OK	P																																																				
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 305 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK	P																																																				
5	TEMPERATURE COEFFICIENT	± 0.03 %/°C (0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.005 %/°C (0~50°C)	P																																																				

6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC	OK	P
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +70°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec	OK	P
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
9	CAPACITOR LIFE CYCLE	IRM-10-24 SUPPOSE C 101 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50 °C LIFE TIME	(1) 337786.4 HRS (2) 72481.3 HRS (3) 121130.4 HRS (4) 164264.6 HRS	P
10	MTBF	9094.9K hrs min. Telcordia SR-332 (Bellcore) ; 1495.8K hrs min. MIL-HDBK-217F (25°C)		P
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 30,000 hours @ TA 50°C		P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2013.5.31	RD SAMPLE	PASS	Shenym	Wangdz
2013.7.30	PRODUCT SAMPLE (Y1307D069)	PASS	Shenym	Wangdz

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