



Test Report: MSP-450-12

450W Single Output Medical Type

■ DESIGN VERIFY TEST

Output Function Test
Input Function Test
Protection Function Test
Control Function Test
Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test
E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 120 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 45.4 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1 : 10.2V ~ 13.8 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	9.308 V~ 14.757 V/ 230 VAC 9.302 V~ 14.755 V/ 115 VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1 : 1%~ -1% (Max)	I/P : 100 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : 0.3 %~ -0.3 %	P
4	LINE REGULATION	V1 : 0.3%~ -0.3% (Max)	I/P : 100 VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0.1 %~ -0.1 %	P
5	LOAD REGULATION	V1 : 0.5 %~ -0.5% (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : 0.3 %~ -0.3 %	P
6	SET UP TIME	230VAC : 1000 ms (Max) 115VAC : 2500 ms(Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 124 ms 115VAC/ 248 ms	P
7	RISE TIME	230VAC : 100 ms (Max) 115VAC : 100 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 25 ms 115VAC/ 22 ms	P
8	HOLD UP TIME	230VAC : 16 ms (TYP) 115VAC : 16 ms (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 22 ms 115VAC/ 17 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : <5 %	P
10	DYNAMIC LOAD	V1 : 1200 mVp-p	I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1). 474 mVp-p (2). 477 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	100VAC~264 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	72 V~264V	P
			I/P : LOW-LINE-3V= 97 V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec. OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST : OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 100 VAC ~ 264 VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK	P
3	POWER FACTOR	0.95 / 230 VAC(TYP)	I/P : 230 VAC	PF= 0.98 / 230 VAC	P
		0.99 / 115 VAC(TYP)	I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	PF= 0.995 / 115 VAC	
4	EFFICIENCY	88% (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	89.34 %	P
5	INPUT CURRENT	230V/ 2.4 A (TYP)	I/P : 230 VAC	I = 2.26 A/ 230 VAC	P
		115V/ 5 A (TYP)	I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 4.58 A/ 115 VAC	
6	INRUSH CURRENT	230V/ 70 A (TYP)	I/P : 230 VAC	I = 63 A/ 230 VAC	P
		115V/ 35 A (TYP) COLD START	I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 27 A/ 115 VAC	
7	LEAKAGE CURRENT	< 300 uA/ for earth leakage current	I/P: 264 VAC O/P:Min LOAD Ta:25°C	L-FG 267 uA N-FG 267 uA	P
		< 100 uA/ for touch leakage current	I/P: 264 VAC O/P:Min LOAD Ta:25°C	L-V+ 78 uA L-V- 78 uA N-V+ 78 uA N-V- 78 uA	
8	No load power consumption	< 0.6 W	I/P : 230 VAC O/P : NO LOAD RC+&RC- SHORT Ta : 25°C	0.4 W	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105% ~ 135 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	113%/ 230 VAC 113%/ 115 VAC Constant current limiting, recovers automatically after fault condition is removed	P
2	OVER VOLTAGE PROTECTION	CH1 : 14.4 V ~ 16.8 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	14.7 V / 230 VAC 14.75 V / 115 VAC Shut down Re- power ON	P
3	OVER TEMPERATURE PROTECTION	SPEC : TSW1 : 90 ± 5°C O.T.P. detect on heatsink of power transistor TSW2 : 90 ± 5°C O.T.P. detect on heatsink of power transistor NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage , recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Constant current limiting, recovers automatically after fault condition is removed	P

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	DC OK SIGNAL	PSU turn on : 3.3 ~ 5.6V ; PSU turn off : 0 ~ 1V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	PSU turn on : 5.05 V PSU turn off : 0 V	P
2	REMOTE CONTROL	Rc+ / Rc- 4 ~ 10V or open = power on 0 ~ 0.8V or short = power off	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	3.7V ~ 10 V POWER ON 0V ~ 3.6 V POWER OFF	P
3	REMOTE SENSE	>0.5V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	> 0.5 V	P
4	AUX POWER	4.75V~5.25V / 0.3A Ripple : 50mV	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	4.958V / 0.3A Ripple : 4mv	P
5	FAN ON/OFF control test(TYP)	1、FAN ON : 20%± 10%	I/P : 230 VAC O/P : TESTING Ta : 25°C	> 22.4%LOAD FAN ON < 16.8 %LOAD FAN OFF	P
		2、RTH2≥ 50°C	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	49.1 °C FAN ON	P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q3 Rated : IRFP460A 20A/500V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 428 V (2) 404 V (3) 402 V	P
2	Diode Peak Voltage	Q 101 Rated : STP65NF06 60A/60V Q 103Rated : IRFB3607PBF-80A/75V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 49.6 V (2) 40.4 V (3) 45.6 V (1) 74 V (2) 51.2 V (3) 51.6 V	P
3	Input Capacitor Voltage	C5 Rated : 330u/400V 105°C 30*30 HU	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 372.2 V (2) 376.3 V (3) 376.2 V	P
4	Control IC Voltage Test	U1 Rated : FAN4801NY 9.3V~30V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 14.677 V (2) 15.147 V (3) 15.147 V	P
5	Power Transistor (D to S) or (C to E) Peak Voltage	Q 1 Rated : IRFP460A 20A/500V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 480 V (2) 388 V (3) 408 V	P

■ SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 4 KVAC/min I/P-FG : 2 KVAC/min O/P-FG : 0.5 KVAC/min	I/P-O/P : 4.2 KVAC/min I/P-FG : 2.4 KVAC/min O/P-FG : 0.6 KVAC/min Ta : 25°C	I/P-O/P : 6.71 mA I/P-FG : 5.59 mA O/P-FG : 4 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ	I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C/70% RH	I/P-O/P : 12.9 GΩ I/P-FG : 15.5 GΩ O/P-FG : 2.2 GΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C / 70% RH	9 mΩ	P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2,-3 CLASS A CLASS D	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 INDUSTRY AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT			
1	TEMPERATURE RISE TEST	MODEL : MSP-450-5			P			
		1. ROOM AMBIENT BURN-IN : 1 HRS I/P : 230VAC O/P : FULL LOAD Ta=27.1 °C						
		2. HIGH AMBIENT BURN-IN : 4.5 HRS I/P : 230VAC O/P : FULL LOAD Ta=50 °C						
			NO	Position		P/N	ROOM AMBIENT Ta= 27.1 °C	HIGH AMBIENT Ta= 50 °C
			1	LF2		TR548-R2	56.8°C	78.9°C
			2	U1		PWM FAN4801NY	51.1°C	71.5°C
			3	L3		TR934	66.6°C	89.2°C
			4	C5		330u/400V 105°C 30*30 HU	53.9°C	74.5°C
			5	D1		BYC10-600 10A/600V	58.2°C	78.4°C
			6	Q1		IRFP460A 20A/500V	58.8°C	80.1°C
			7	Q4		IRFP460A 20A/500V	48.6°C	70.3°C
			8	T1		TF2108	78.6°C	99.4°C
			9	BD1		10A/800V US10KB80R	60.4°C	81.6°C
			10	TSW1		ST-22W-R2 90°C 90mm	57.8°C	77.3°C
			11	C18		100u/35V L7Kh 8*11.5 YXF	52.9°C	73.9°C
			12	C61		330u/25V UL8Kh 8*11.5 ZLH	52.2°C	72.7°C
			13	C105		4700u/10V UL10Kh ZLH	53.2°C	72.7°C
			14	Q101		STP80NF03L-04 80A/30V	66.8°C	88.5°C
			15	Q104		STP80NF03L-04 80A/30V	61.7°C	83.6°C
			16	L100		TR936 CS270125E18	46.0°C	65.7°C
			17	TSW2		ST-22W-R1 90°C 100mm	55.6°C	76.4°C
			18	C19		47u/25V L5Kh 5*11 KY	58.0°C	79.4°C
			19	D900		TVS ST02D-200	45.7°C	65.5°C
	20	U900	PWM TNY275PN	42.3°C	62.2°C			
	21	T900	TF1593-R2	39.8°C	58.8°C			
	22	C955	220u/16V UL8Kh 6.3*11 ZLH	33.8°C	52.5°C			
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 123 % LOAD Ta : 25°C	TEST : OK	P			
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -40 °C	TEST : OK	P			
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK	P			
5	TEMPERATURE COEFFICIENT	± 0.03 % (0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.001 % (0~50°C)	P			

6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC	OK	P
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -40°C~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec	OK	P
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
9	CAPACITOR LIFE CYCLE	MSP-450-5:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME	(1) 487645.9HRS (2) 109089.4HRS (3) 229111HRS	P
10	MTBF	Conducted by Parts Stress Analysis Prediction 1171.9Khrs. Telcordia SR-332 (Bellcore) ; 159.4K hrs min. MIL-HDBK-217F (25°C)		P

SAMPLE	TEST RESULT	TESTER	APPROVAL
RD SAMPLE	PASS	SANFORD SU	VINCENT TSENG
PRODUCT SAMPLE	PASS	SANFORD SU	VINCENT TSENG

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