



# Test Report: PLD-60-1050B

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60W Single Output LED Power Supply

## ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

## ■ RELIABILITY TEST

ENVIRONMENT TEST

■ DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 3800 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 2000 mVp-p (Max)	P
2	OPERATING VOLTAGE RANGE	V1= 34V-57V	I/P : 230VAC O/P : CV MODE Ta : 25°C	O/P= 34V : 1.043 A O/P= 56V : 1.047 A	P
3	SET UP TIME	230VAC : 500 ms (Max)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 410 ms	P
4	OVER/UNDERSHOOT TEST	< 63V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : < 62.2 V	P
5	CURRENT ACCURACY	±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : ±0.10% %	P

**INPUT FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	180VAC~295 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	175 V~295V	P
			I/P : LOW-LINE-3V=177 V HIGH-LINE=295 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN ( AC POWER ON/OFF NO DAMAGE )	TEST : OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 180 VAC ~ 295 VAC O/P : FULL -MIN LOAD Ta : 25°C	TEST : OK	P
3	POWER FACTOR	0.9 / 230 VAC(TYP)	I/P : 230 VAC	PF= 0.973 / 100%	P
		0.9 / 277 VAC(TYP)	I/P : 277 VAC O/P : FULL LOAD Ta : 25°C	PF= 0.955 / 100%	
4	EFFICIENCY	87 % (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	89.09 %	P
5	INPUT CURRENT	230V/ 0.6 A (TYP)	I/P : 230 VAC	I = 0.296 A/ 230 VAC	P
		277V/ 0.5 A (TYP)	I/P : 277 VAC O/P : FULL LOAD Ta : 25°C	I = 0.255 A/ 277 VAC	
6	INRUSH CURRENT	230V/ 25 A (TYP) (twidth=60us measured at 50% Ipeak) COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I = 20.5 A/ 230 VAC T = 48.8 us	P
7	LEAKAGE CURRENT	< 0.5 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	L-CASE : 0.003 mA N-CASE : 0.003 mA	P
8			I/P : 230VAC O/P : 60% LOAD Ta : 25°C	THD : 18.59 %	P
			I/P : 277VAC O/P : 75% LOAD Ta : 25°C	THD : 18.67 %	

**PROTECTION FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER TEMPERATURE PROTECTION	SPEC : TSW1 : 105±5 °C O.T.P. NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage, re-power on to recover	P
2	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 295 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Hiccup mode, recovers automatically after fault condition is removed.	P

**COMPONENT STRESS TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor ( D to S) or (C to E) Peak Voltage	Q 2 Rated : STP10NK80ZFP: 800V/9A	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 634 V (2) 528 V (3) 602 V	P
2	Diode Peak Voltage	D100 Rated : FCF10A40 : 400V/10A	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 206 V (2) 169 V (3) 202 V	P
3	Clamp Diode Peak Voltage	D 10 Rated : HER308: 1000V/3A	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 618 V (2) 508 V (3) 588 V	P
4	Control IC Voltage Test	U 1 Rated : NCP1608B: 10.2V~20V	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 14.1 V (2) 12.1 V (3) 14.1 V	P

■ SAFETY & E.M.C. TEST

**SAFETY TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3.75 KVAC/min	I/P-O/P : 4 KVAC/min Ta : 25°C	I/P-O/P : 1.187 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P : 500 VDC Ta : 25°C/70%RH	I/P-O/P : >9999 MΩ NO DAMAGE	P

**E.M.C TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS C	I/P: 230/240/277VAC /50HZ/60HZ O/P:100% LOAD Ta:25°C	PASS	P
2	CONDUCTION	EN55015	I/P:230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab	P
3	RADIATION	EN55015	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT: 1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA B	P
6	SURGE	EN61000-4-5 LIGHT INDUSTRY L-N :1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA B	P
7	Test by certified Lab & Test Report Prepare				

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	TEMPERATURE RISE TEST	MODEL : PLD-60-500B 1. ROOM AMBIENT BURN-IN : 2.5 HRS I/P : 230VAC O/P : 95% LOAD Ta=38.8 °C 2. HIGH AMBIENT BURN-IN : 3.5 HRS I/P : 230VAC O/P : 95% LOAD Ta=54.0 °C			P
2	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 180VAC/295VAC O/P : 95 % LOAD Ta= -30 °C	TEST : OK	
3	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 295 VAC O/P : 95% LOAD Ta= 50 °C HUMIDITY= 95%R.H	TEST : OK	P
4	TEMPERATURE COEFFICIENT	± 0.03 % (0-50°C)	I/P : 230 VAC O/P : 95% LOAD	± 0.023 % (0-50°C)	P
5	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P
6	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35°C~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec		OK	P



7	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10-500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
8	CAPACITOR LIFE CYCLE	PLD-60-500B:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta=25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta=50 °C LIFE TIME	(1) 169694.1 HRS (2) 42086.1 HRS (3) 60368.4 HRS	P
9	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE : 458.852KHRS		P
10	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure(Expected Life) : 30,000 hours @ Tcase 75°C; 50,000 hours @ Tcase 65°C		P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2013/07/10	PRODUCT SAMPLE	PASS	ZOULF	HOWAY

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