



Test Report: RD-85B

85W Dual Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

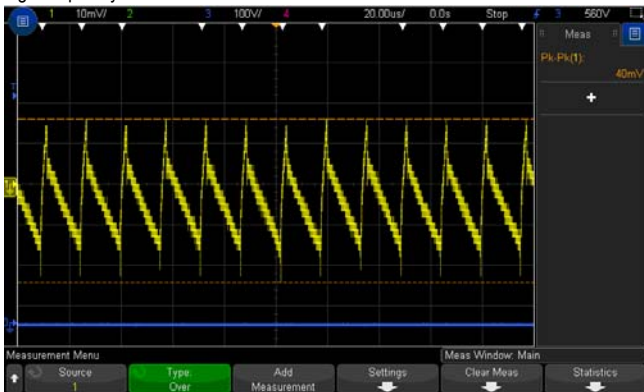
ENVIRONMENT TEST

DESIGN VERIFY TEST

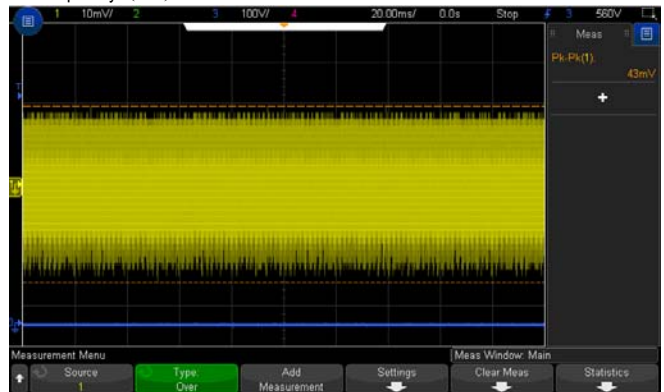
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 4.75V~ 5.5 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	4.71V~5.66V/230VAC 4.71V~5.66VV/115VAC
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1 : -2%~2 % V2 : -5%~5%	I/P: 88VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1 : -0.07%~0.07% V2 : -2.27%~2.13%
3	LINE REGULATION (Max)	V1: -0.5%~0.5% V2: -1%~ 1%	I/P: 88VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1 : -0.01%~0.01% V2 : -0.04%~0.06%
4	LOAD REGULATION(Max)	V1: -1%~1% V2: -3%~3%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1 : -0.07%~0.07% V2 : -2.27%~2.13%
5	OVER/UNDERSHOOT TEST	< ±10%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	1.2%
6	RIPPLE & NOISE(Max)	V1: 80mVp-p V2: 120mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 43mVp-p V2: 69mVp-p

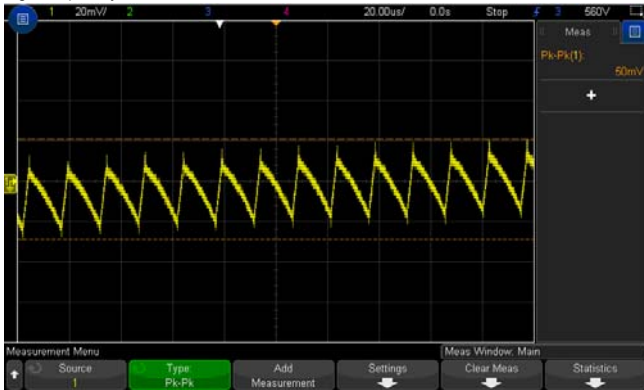
high frequency (V1) :



low frequency (V1) :



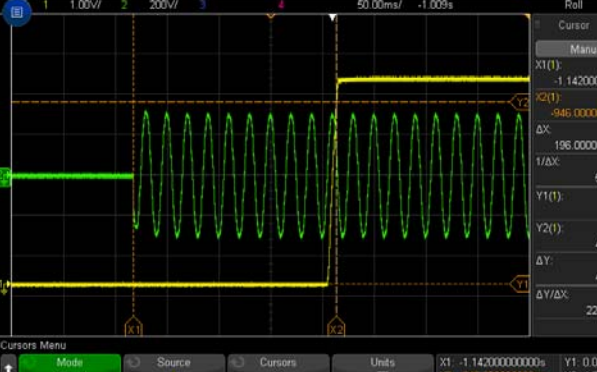
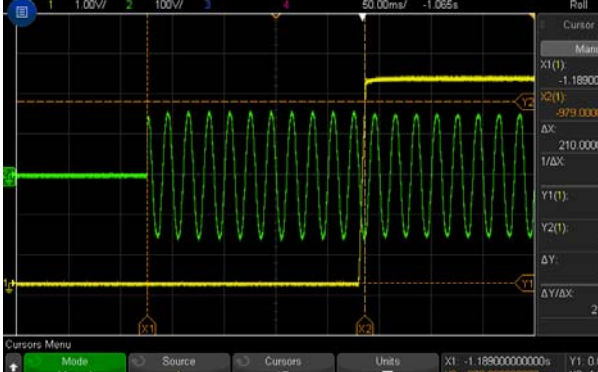
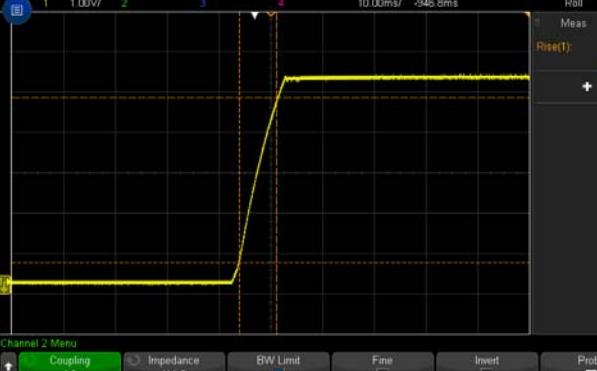



high frequency (V2) :

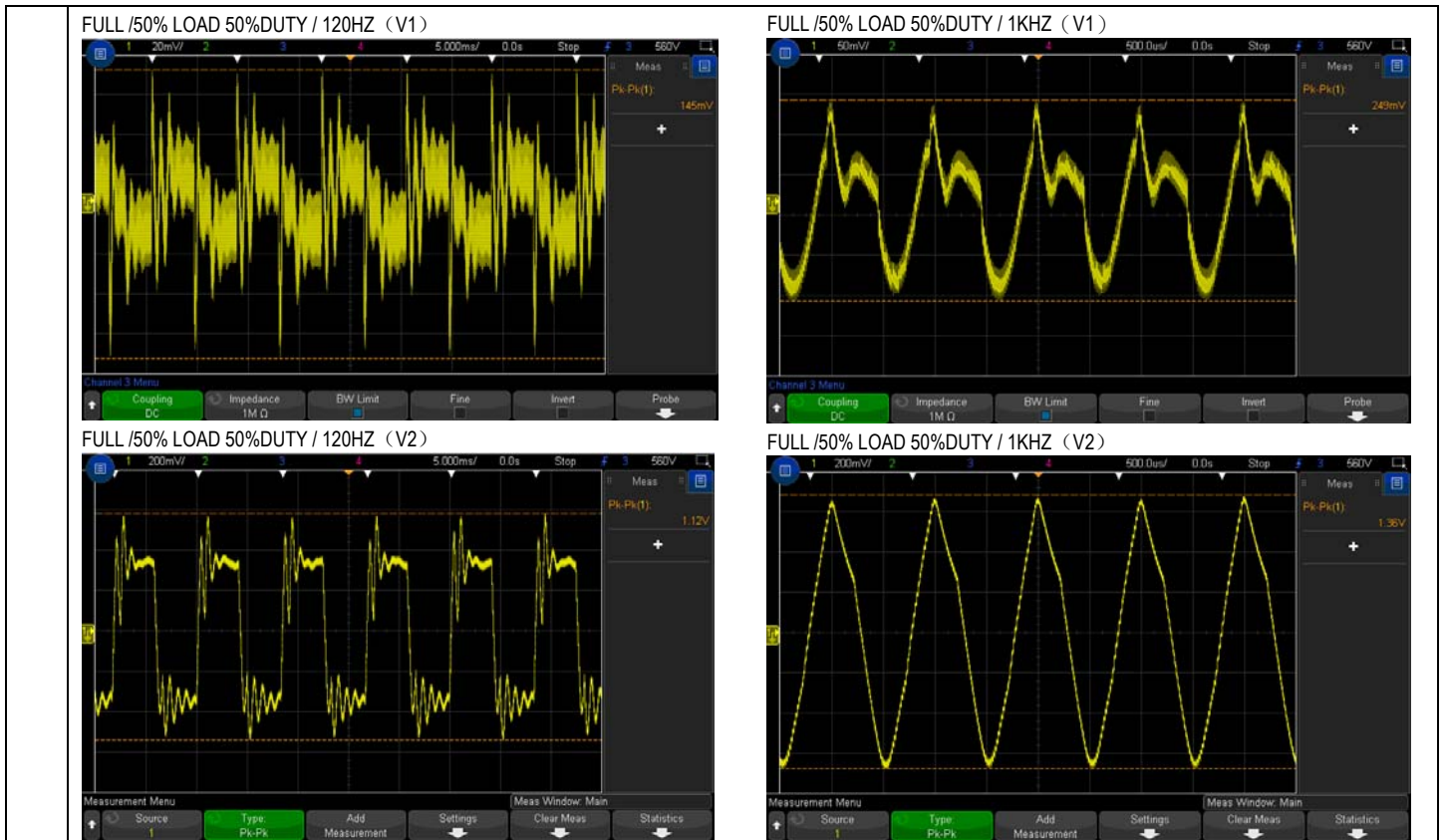


low frequency (V2) :



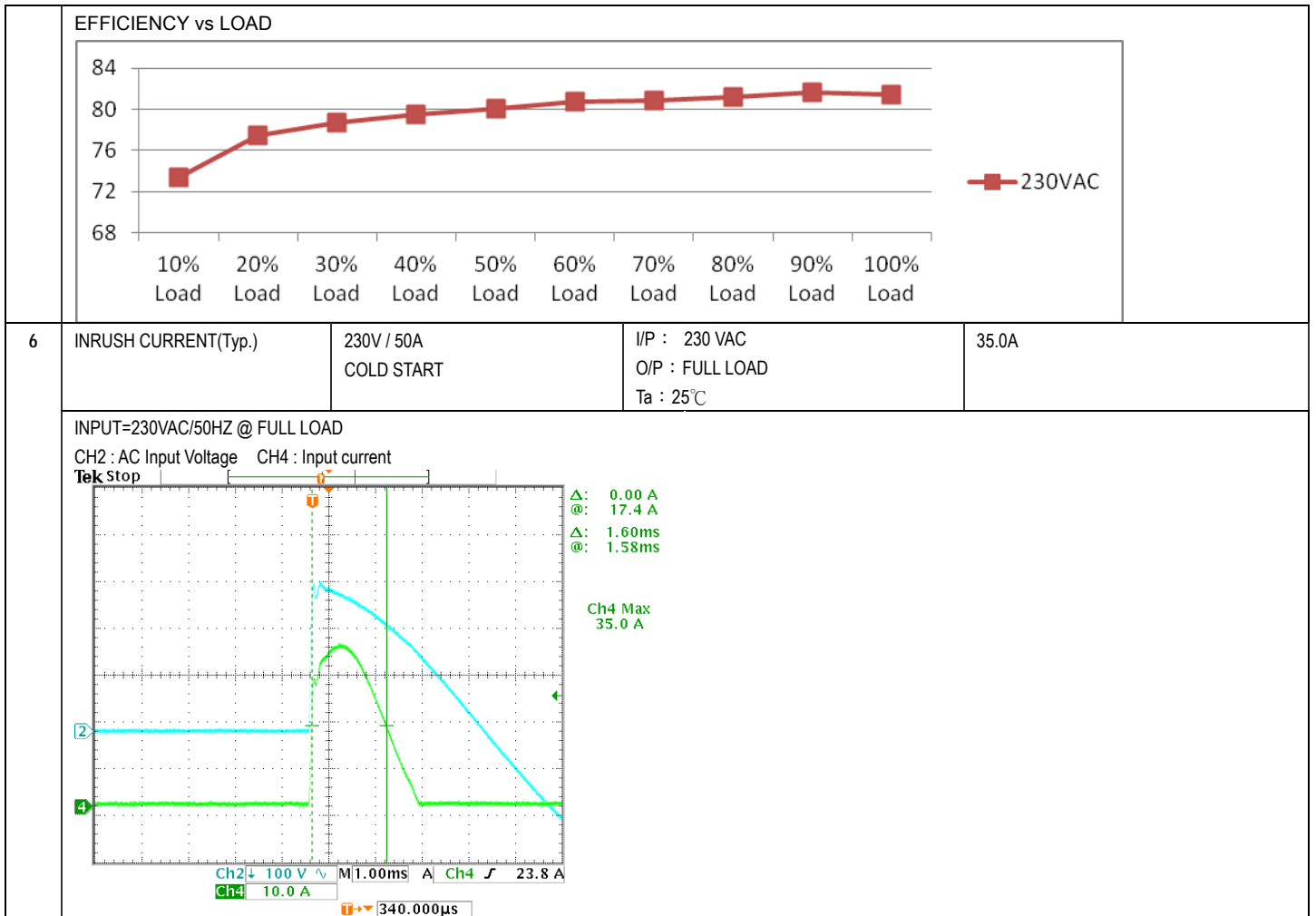
7	SET UP TIME(Max)	230VAC/500ms 115VAC/1200ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 196ms 115VAC/ 210ms
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	<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 	<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 	
<p>8 RISE TIME (Max)</p>	<p>230VAC/20ms 115VAC/30ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/ 7.31ms 115VAC/ 5.41ms</p>
	<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage</p> 		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage</p> 
<p>9 HOLD UP TIME (Typ.)</p>	<p>230VAC/100ms 115VAC/18ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/ 119ms 115VAC/19.8ms</p>
	<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 
<p>10 DYNAMIC LOAD</p>	<p>V1: 1000 mVp-p V2: 2400 mVp-p</p>	<p>I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25°C</p>	<p>(1) (2) V1: 145mVp-p 219mVp-p V2: 1120mVp-p 1360mVp-p</p>



INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	88VAC~264VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	72V~264V
			I/P: LOW-LINE-3V=85 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:88 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/1.5A 115V/ 2.5A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I =0.80A/ 230VAC I =1.35A/ 115VAC
4	LEAKAGE CURRENT	<2 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	0.8mA
5	EFFICIENCY(Typ.)	80%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	81.4%



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	110%-150%	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta: 25°C	117.3%/ 264VAC 130.5%/ 230VAC 141.0%/115VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	5.75V-6.75V	I/P: 264VAC I/P: 230VAC I/P: 88VAC O/P: MIN LOAD Ta: 25°C	6.32V/ 264VAC 6.32V/ 230VAC 6.32V/ 88VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 88VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated : 900 V	AC ON/OFF I/P:High-Line +3V =267V VDS: O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	VDS: (1) 554V (2) 755V (3) 530V
2	O/P Diode	D55 Rated : 200 V D60 Rated : 60 V	AC ON/OFF I/P:High-Line +3V =267 V O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	D55 D60 (1) 167V (1) 33.3V (2) 175V (2) 53.8V (3) 75.5V (3) 22.5V
3	Input Capacitor Voltage	C5 Rated :150 μ / 400 V	I/P:High-Line +3V =267V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue Ta:25°C	(1) 377V (2) 373V (3) 373V (4) 365V
4	Control IC Voltage Test	U1 Rated : 8.4V~ 21 V	AC ON/OFF I/P:High-Line +3V =267 V O/P(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. (5)NO LOAD VRmin(LOW LINE) Ta:25°C	(1) 15.6V (2) 12.6V (3) 15.2V (4) 12.8V (5) 12.8V
5	Clamp Diode Peak Voltage	D1 Rated :1000 V	AC ON/OFF I/P : High-Line +3V = 267 V O/P : (1) Dynamic Load 90%Duty/1KHz (2)Full load continue Ta : 25°C	(1) 566V (2) 514V

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG:2 KVAC/min O/P-FG: 0.5KVAC/min	I/P-O/P: 3.6 KVAC/min I/P- FG: 2.4 KVAC/min O/P - FG: 0.6 KVAC/min Ta:25°C	I/P-O/P:3.92mA I/P-FG:2.43mA O/P-FG:1.62mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100M Ω I/P- FG:500VDC>100M Ω O/P- FG:500VDC>100M Ω	I/P-O/P: 600 VDC I/P- FG: 600 VDC Ta:25°C	I/P-O/P: 9999M Ω I/P-FG: 9999M Ω O/P-FG: 9999M Ω NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 m Ω	40 A / 2min Ta: 25°C/70%RH	10m Ω

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL
2	CONDUCTION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 <input type="checkbox"/> LIGHT INDUSTRY AIR: 8KV / Contact: 4KV <input checked="" type="checkbox"/> INDUSTRY AIR: 8KV / Contact: 4KV <input type="checkbox"/> Din rail Model : AIR: 15KV / Contact: 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 <input type="checkbox"/> LIGHT INDUSTRY INPUT : 1KV <input type="checkbox"/> MEDICAL <input checked="" type="checkbox"/> INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV L/N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report.			

■ **RELIABILITY TEST**

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL : RD-85A 1. ROOM AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 27.7°C 2. HIGH AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 41.0°C		

		NO	Position	ROOM AMBIENT Ta= 27.7 °C	HIGH AMBIENT Ta=41.0 °C
		1	LF1	68.2°C	83.5°C
		2	BD1	64.6°C	79.9°C
		3	C5	51.5°C	67.3°C
		4	C6	53.4°C	68.7°C
		5	D1	82.3°C	96.3°C
		6	D2	89.3°C	101.7°C
		7	D4	97.0°C	109.6°C
		8	R55	95.6°C	109.1°C
		9	U1	91.6°C	99.6°C
		10	Q1	85.1°C	99.9°C
		11	C10	85.7°C	98.1°C
		12	T1	96.9°C	110.4°C
		13	D55	102.1°C	114.8°C
		14	D60	101.2°C	114.9°C
		15	C56	76.4°C	91.2°C
		16	C62	74.1°C	90.0°C
		17	L60	99.9°C	101.5°C
		18	R2	88.1°C	101.2°C
		19	R8	74.4°C	88.3°C
		20	R72	89.5°C	104.7°C
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)		I/P : 230 VAC O/P : 113% LOAD Ta : 25°C	TEST : OK
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR		I/P : 264VAC/115VAC O/P : 100 % LOAD Ta= -25°C	TEST : OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL40°C /95 %R.H NO DAMAGE		I/P : 272 VAC O/P : FULL LOAD Ta=40 °C HUMIDITY= 95 %R.H	TEST : OK
5	TEMPERATURE COEFFICIENT	± 0.03%/°C (0~50°C)		I/P : 230 VAC O/P : FULL LOAD	± 0.0046%/°C (0~50°C)
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC			TEST : OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +45°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test			TEST : OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C			TEST : OK



9	CAPACITOR LIFE CYCLE	SUPPOSE C56 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=40 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta=40 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 40 °C LIFE TIME	(1) 150859.6HRS (2) 44541HRS (3) 68309.8 HRS (4) 124411.2HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 239.4K hrs min. MIL-HDBK-217F (25°C)	
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		Wangdz

2018.4.30 GP-A50-F010