

MODEL : TN1500-248

### OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RATED POWER (TYP)	1500W	IP: 48VDC Ta:25°C	1436 W	P
2	WAVEFORM	True sine wave (THD<3%)	IP: 48VDC OP: FULL LOAD/NO LOAD Ta:25°C	FULL LOAD: 1.03 % NO LOAD: 0.76 %	P
3	FREQUENCY	60HZ ± 1HZ	IP: 48VDC OP: FULL LOAD/NO LOAD Ta:25°C	FULL LOAD: 60.01HZ NO LOAD: 59.95 HZ	P
6	AC REGULATION (TYP)	3%~3%	IP: 48VDC OP: FULL LOAD/NO LOAD Ta:25°C	0.3% - -0.3%	P
7	TRANSFER TIME (TYP)	10 ms (By pass to inverter, vice versa inverter By pass)	IP: 48VDC OP: FULL LOAD Ta:25°C	By pass to Inverter: 2 ms Inverter to By pass: 4 ms	P
8	SAVING MODE TO NORMAL	≤3S (5W~25W)	IP: 48VDC OP:NO LOAD Ta:25°C	OK	P

### INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	DC CURRENT (TYP)	40A	IP: 48VDC . OP:NO LOAD Ta:25°C	33.5A	P
2	NO LOAD DISSIPATION	≤18W @ saving mode	IP: 48VDC OP:NO LOAD Ta:25°C	9W	P
3	OFF MODE DRAW CURRENT	<1mA	IP: SW OFF OP:NO LOAD Ta:25°C	0.15mA	P
4	VOLTAGE RANGE (TYP)	42VDC~60VDC	IP: TESTING OP:NO LOAD Ta:25°C	40.7 VDC~ 59.6 VDC	P
5	EFFICIENCY(TYP)	91%	IP: 48VDC OP: 1000W Ta:25°C	91.2%	P

**BATTERY INPUT PROTECTION FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	BAT LOW ALARM	45VDC $\pm$ 4%	IP: TESTING OP: NO LOAD Ta:25°C	44.3 V	P
2	BAT LOW SHUT DOWN	42VDC $\pm$ 4%	IP: TESTING OP: NO LOAD Ta:25°C	41.7 V Shut down Recovery	P
3	BAT POLARITY	BY INTERNAL FUSE	IP: 48VDC OP: NO LOAD Ta:25°C	OK	P

**OUTPUT PROTECTION FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER TEMPERATURE	40°C~45°C at full load , Reset: re-power on	IP: 48VDC OP: FULL LOAD Ta:25°C	O.T.P Active Reset: re-power on	P
2	OUTPUT SHORT	Shut-off , Reset: re-power on	IP: 48VDC OP: FULL LOAD Ta:25°C	Shut-off , Reset: re-power on	P
3	OVER LOAD (INVERTER)	100%~115% $\pm$ 5% LOAD 180sec 115%~150% $\pm$ 5% LOAD 10sec Shunt down Re-power ON	IP: 48VDC OP: TESTING Ta:25°C	103 %/ 180 SEC 115 %/ 10 SEC Shut down Re-power ON	P
4	OVER LOAD (AC LINE)	CIRCUIT BREAKER PROTECTION	IP: 220VAC OP: TESTING Ta:25°C	CIRCUIT BREAKER PROTECTION	P

**AC CHARGER FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CHARGE CURRENT	1.35A $\pm$ 0.2A	IP: 220VAC OP: BAT LOAD Ta:25°C	1.48 A	P
2	BOOST CHARGE VOLTAGE	58VDC $\pm$ 4%	IP: 220VAC OP: BAT LOAD Ta:25°C	57.3 VDC	P
3	SHORT CIRCUIT PROTECTION	Constant current limiting	IP: 220VAC OP: BAT LOAD Ta:25°C	NO DAMAGE Constant current limiting	P



SOLAR CHARGER FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	MAX OPEN CIRCUIT VOLTAGE	75V	IP: TESTING OP: BAT LOAD Ta:25°C	75V	P
2	CHARGE CURRENT (MAX)	30A	IP: OPEN CIRCUIT VOLTAGE 75V OP: BAT LOAD Ta:25°C	30A	P
3	V max CHARGE VOLTAGE	58VDC $\pm$ 4%	IP: OPEN CIRCUIT VOLTAGE 75V OP: BAT LOAD Ta:25°C	57.3VDC	P

## ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																																																																																												
1	TEMPERATURE RISE TEST	MODEL : TN-1500-212 1. ROOM AMBIENT BURN-IN : 2HRS I/P: 12 VDC O/P: FULL LOAD Ta= 27.5 °C 2. HIGH AMBIENT BURN-IN : 1 HRS I/P: 12 VDC O/P: FULL LOAD Ta= 41.6 °C																																																																																																															
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3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	IP: 12VDC OP:FULL LOAD Ta= -10°C	TEST : OK	P																																																																																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 40°C NO DAMAGE	IP: 13.6VDC OP:FULL LOAD Ta:= 40°C HUMIDITY= 95 %R.H	TEST : OK	P																																																																																																												
5	VIBRATION TEST	1 Carton & 1 Set (1) Waveform: Sine Wave (3) Sweep Time:10min/sweep cycle (5) Test Time:1 hour in each axis (X.Y.Z)	(2) Frequency:10-500Hz (4) Acceleration:3G (6) Ta:25°C	TEST : OK	P																																																																																																												

### SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	BAT I/P-AC I/P: 3 KVAC/min BAT I/P-AC O/P: 3 KVAC/min AC I/P-FG: 1.5 KVAC/min	BAT I/P-AC I/P: 3.3 KVAC/min BAT I/P-AC O/P: 3.3 KVAC/min AC I/P-FG: 1.8 KVAC/min Ta:25°C	BAT I/P-AC I/P: 9.55 mA BAT I/P-AC O/P: 9.55 mA AC I/P-FG: 9.22 mA NO DAMAGE	P
2	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta:25°C	21 mΩ	P
3	APPROVAL	TUV: Certificate NO : UL: File NO :			N/A

### E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT: 1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 LIGHT INDUSTRY L-N :1KV L,N-PE:2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA B	P
7	Test by certified Lab & Test Report Prepare				

### M.T.B.F & LIFE CYCLE CALCULATION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CAPACITOR LIFE CYCLE	TN-1500-112 : SUPPOSE C812 IS THE MOST CRITICAL COMPONENT I/P: 12VDC O/P:FULL LOAD Ta= 25°C LIFE TIME= 420711 HRS I/P: 12VDC O/P:FULL LOAD Ta= 40°C LIFE TIME= 136874 HRS			P
2	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE: 8.5KHRS			P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	DC TO DC Power Transistor ( D to S) or (C to E) <b>Peak Voltage</b>	Q324 Rated STP40N20 : 200V 40A	I/P:51 VDC O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 221 V (2) 161 V (3) 157 V	P
2	DCTO DC Diode <b>Peak Voltage</b>	D414 Rated HFA16TA60C : 8A 600V	I/P:51VDC O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 392 V (2) 392 V (3) 392 V	P
3	<b>Input Capacitor Voltage</b>	C417 Rated : 220u / 450V/ 105°C	I/P:51VDC O/P: (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change (4)Burn in 1hour Ta:25°C	(1) 360 V (2) 370 V (3) 360 V	P
4	INVERTER Power Transistor ( D to S) or (C to E) <b>Peak Voltage</b>	Q12 Rated HGTG12N60A4D : 12A/ 600V	I/P:51VDC O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 502 V (2) 466 V (3) 498 V	P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2006/4/18	RD SAMPLE	PASS	VINCENT TSENG	MAX LIN
2006/9/25	PRODUCT SAMPLE W0605A45	PASS	VINCENT TSENG	MAX LIN
2007/5/15	PRODUCT SAMPLE W0703A19	PASS	VINCENT TSENG	MAX LIN

2003/12/12 A50-F023